

Operating and Assembly Instructions

Incremental Hollow Shaft Encoder FGJ2

**Read the operating and assembly instructions prior to assembly, starting installation and handling!
Keep for future reference!**

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<https://iq.ulprospector.com/info>

UL File Number: E351535

| Type | UL model No. |
|----------------|------------------|
| FGHJ 2 | FGHJ 2 AK-XXXX |
| FGHJ2 Option S | FGHJ 2 AK-XXXX-S |
| FGHJ2 KK | FGHJ 2 AKK-XXXX |
| FGHJ2 mit LWL | FGHJ 2 AL-XXXX |

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1 General

1.1 Information about the operating and assembly instructions

These operating and assembly instructions provide important instructions for working with the device. They must be carefully read prior to starting all tasks, and the instructions contained herein must be followed.

In addition, applicable local regulations for the prevention of industrial accidents and general safety regulations must be complied with.

1.2 Scope of delivery

Incremental Hollow Shaft Encoder FGJ 2, operating and assembly instructions, cheese head screw M6x30-ISO 4762, circular spring device with a cylindrical shaft, special tool for mounting/dismantling.

1.3 Explanation of symbols

Warnings are indicated by symbols in these operating and assembly instructions. The warnings are introduced by signal words that express the scope of the hazard.

The warnings must be strictly heeded; you must act prudently to prevent accidents, personal injury, and property damage.



WARNING!

Indicates a possibly dangerous situation that can result in death or serious injury if it is not avoided.



CAUTION!

Indicates a possibly dangerous situation that can result in minor injury if it is not avoided.



CAUTION!

Indicates a possibly dangerous situation that can result in material damage if it is not avoided.



NOTES!

Indicates useful tips and recommendations as well as information for efficient and trouble-free operation.



NOTES!

Do not use a hammer or similar tool when installing the device due to the risk of damage occurring to the bearings or coupling!



DANGER!

Life-threatening danger due to electric shock!

Indicates a life-threatening situation due to electric shock. If the safety instructions are not complied with there is danger of serious injury or death. The work that must be executed should only be performed by a qualified electrician.

1.4 Disclaimer

All information and instructions in these (operating and assembly instructions) have been provided under due consideration of applicable guidelines, as well as our many years of experience.

The manufacturer assumes no liability for damages due to:

- Failure to follow the instructions in the operating and assembly instructions
- Non-intended use
- Deployment of untrained personnel
- Opening of the device or conversions of the device

In all other aspects the obligations agreed in the delivery contract as well as the delivery conditions of the manufacturer apply.

1.5 Copyright



NOTES!

Content information, text, drawings, graphics, and other representations are protected by copyright and are subject to commercial property rights.

It is strictly forbidden to make copies of any kind or by any means for any purpose other than in conjunction with using the device without the prior written agreement of the manufacturer. Any copyright infringements will be prosecuted.

1.6 Guarantee terms

The guarantee terms are provided in the manufacturer's terms and conditions.

1.7 Customer service

For technical information personnel is available that can be contacted by telephone, fax or email. See manufacturer's address on page 2.

2 Safety



DANGER!

This section provides an overview of all the important safety aspects that ensure protection of personnel, as well as safe and trouble-free device operation.

If these safety instructions are not complied with significant hazard can occur.

2.1 Responsibility of the owner

The device is used in commercial applications. Consequently the owner of the device is subject to the legal occupational safety obligations and subject to the safety, accident prevention and environmental protection regulations that are applicable for the device's area of implementation.

2.2 Personnel

Installation and commissioning as well as disassembly routines must be carried out by skilled technical staff only.

2.3 Intended use

The device has been designed and constructed exclusively for the intended use described here.

Series FGJ 2 Incremental Hollow Shaft Encoders are used for measurement of rotations, for instance of electrical and mechanical drives and shafts.

Claims of any type due to damage arising from non-intended use are excluded; the owner bears sole responsibility for non-intended use.

For UL and CSA:

For the use in NFPA 79 applications only.

Option S

The FGJ 2 with option S has in addition to the incremental output a switching output.

The incremental hollow shaft encoder FGJ 2 with option S has been designed and constructed exclusively for the intended use described here.

Series FGJ 2 with option S Incremental Encoders are used for speed monitoring, for instance electrical and mechanical drives, hosting gear, and conveying machines.

The FGJ 2 with option S is a device which generates a switching signal for a superior control system. This is realized with opening of a switch contact.

Claims of any type due to damage arising from non-intended use are excluded. The owner bears sole responsibility for none- intended use.

2.4 Improper use



Warning:

This device is not intended for use in residential areas and cannot ensure adequate protection of radio reception in such environments.

The device may not be used in explosion-threatened areas.

On the device no other mechanical load may be exercised except his dead weight and the oscillations without fail appearing during the company and pushes.

Examples of inadmissible mechanical charges (incomplete listing):

- Connection of transport- or lifting means in the device, e.g., load hook for raising of an engine.
- Connection of packaging parts in the device, e.g., instep belts, tarpaulin, etc.
- Use of the device as a step, e.g., for going up of a person on an engine.

2.5 Personal protective equipment

For tasks such as assembly, disassembly or commissioning the use of personal protective equipment such as safety footwear and protective work clothing is required.

The regulations specified by the owner and that are locally specified apply.

2.6 Special dangers

Residual risks that have been determined based on a risk assessment are cited below.

2.6.1 Electrical current



DANGER!

Life-threatening danger due to electrical shock!

There is an imminent life-threatening hazard if live parts are touched. Damage to insulation or to specific components can pose a life-threatening hazard.

Therefore:

Immediately switch off the device and have it repaired if there is damage to the insulation of the power supply.

De-energize the electrical equipment and ensure that all components are connected for all tasks on the electrical equipment.

Keep moisture away from live parts. Moisture can cause short circuits.

2.6.2 Rotating shafts / hot surfaces



WARNING!

Danger of injury due to rotating shafts and hot surfaces!

Touching rotating shafts can cause serious injuries.

Therefore:

Do not reach into moving parts/shafts or handle moving parts/shafts during operation. Close to protect from injury all access openings in flanges with the corresponding plug screw, and provided you exposed rotating components with protective covers.

Do not open covers during operation. Prior to opening the covers ensure that all parts have come to a standstill.

The encoder can become hot during prolonged use.

In case of contact risk of burns is existing.

2.6.3 Safeguarding against restart



DANGER!

Life-threatening danger if restarted without authorization!

When correcting faults there is danger of the power supply being switched on without authorization.

This poses a life-threatening hazard for persons in the danger zone.

Therefore:

Prior to starting work, switch off the system and safeguard it from being switched on again.

3 Technical Data

3.1 Type plates

Below are some nameplates for different device models shown.

Without option S or fibre optic cable



With option S or LWL



The nameplate and UKCA label are located on the side of the housing and contain the following information:

| Englisch | Deutsch |
|--|---------------------------------------|
| Manufacturer, address | Hersteller, Anschrift |
| Type: Incremental Encoder, Year of manufacture | Typ: Inkrementaler Drehgeber, Baujahr |
| CE mark | CE-Kennzeichnung |
| Serial number (S/N) | Seriennummer (S/N) |
| Pulse rate | Impulszahl |
| Degree of protection | Schutzart |
| Supply voltage | Versorgungsspannung |
| Outputs | Ausgänge |
| Max. speed | Max. Drehzahl |
| Switching speed | Schaltdrehzahl |
| Certification references | Zertifizierungshinweise |
| QR-Code | QR-Code |

3.2 Electrical and mechanical data

| | | | | |
|--|--|-------------------------|---------------------------------|----------------------|
| Pulse Rates | 600, 1024, 2048, others on request | | | |
| Connection data | | | | |
| Supply voltage | 12 V...30 VDC Ripple max. 10 % For UL and CSA Class 2 supplied | | | |
| No load-current | approx. 50 mA at 24 V | | | |
| Connection | spring-cage terminal strip, Type Phoenix ZFKDS 1,5-W-5,08 (0,25 mm ² - 1,5 mm ²) | | | |
| Connection (Option fiber optic) | St-fiber optic plug | | | |
| Outputs | Current limited, short-circuit proof push-pull line driver | | | |
| Pulse height (HTL) | approx. as supply voltage output saturation voltage < 0.4 V at I _L 30 mA | | | |
| Output current | 150 mA peak | | | |
| Internal resistance | 75 Ω at 24 V | | | |
| Slew rate | 200 V / μs with C _L 100 pF | | | |
| Duty cycle | 1 : 1 ± 5 % | | | |
| Square wave displacement 0°, 90° | 90° ± 5 % | | | |
| Max. frequency | 200 kHz | | | |
| Start-up time | < 50 ms | | | |
| Encoder temperature range standard | -25°C ... + 85°C | | | |
| Special Encoder temperature range | -40°C ... + 85°C | | | |
| Special Encoder temperature range | -40°C ... + 100°C (UL/CSA: max. +85°C) | | | |
| Degree of protection acc. DIN EN 60529 | Sealing | Mech. permissible speed | Rotor moment of inertia | Breakaway torque |
| IP66 (UL/CSA Type 1) | with Labyrinth seal (aluminum housing) | ≤ 6000 rpm | approx. 315 gcm ² | approx. 3,5 ...4 Ncm |
| Vibration resistance aluminum housing | DIN EN 60068-2-6 / IEC 68-2-6 (10 ... 2000 Hz) | | 20 g (=200 m/s ²) | |
| Shock resistance aluminum housing | DIN EN 60068-2-27 / IEC 68-2-27 (6 ms) | | 200 g (=2000 m/s ²) | |
| Weight aluminum housing | approx. 2 kg | | | |

The FGJH 2 is categorised in Group 1 and Class A in accordance with EN 55011 and is only intended for use in an industrial environment.

3.3 Signal outputs

| Signal outputs | |
|---|--|
| Basic version Basic channel 0° (A) and pulse channel 90° (B) Internal system diagnostics with error output (ERROR) Each with inverted signals | |
| Option N Reference pulse (N) mechanically defined; one square-wave pulse per revolution; with inverted signal | |

4 Overview additional options

4.1 Option S (overspeed switch)

The incremental hollow shaft encoder FGJH 2 with option S has an insulated switching output. The switching function is realized with a semiconductor, the switching speed is set in our factory (switching hysteresis 10%).

If the set switching speed is exceeded, the switch opens.

It is recommended to save the switch circuit against an overcurrent with a fuse (0,5A).

| Specification | Value |
|------------------------|--|
| Deviation from switch: | Accuracy of measurement: 2% Switching time $T_{Sw} < 3ms$ |
| Switch data | 0...30V DC/max 500mA Max. voltage drop at closed switch: 0,7V |

4.2 Option LWL (signal transmission using fiber optics)

The signals 0°, 90° and marker pulse from the incremental encoder will be encoded and transmitted via fiber optics cable. Fiber optic cable types 50/125 μm or 62,5/125 μm are available.

4.3 Option AKK (double pulse output)

Incremental encoder with optic scanning in redundant design. This provides the following combinations of the output signals.

| FG(HJ) 2 | Output 1 (Basic unit) | Output 2 (double pulse output) |
|------------------------------|--------------------------|-----------------------------------|
| Redundant (number of pulses) | 1024 | 1024 |
| Redundant (number of pulses) | 2048 | 2048 |
| Combined (number of pulses) | 1024 | 2048 |

4.4 Type code

| | FGH | J | 2 | AK | 1024 | G | 90G | NG | S | 16K/ 17C |
|--|-----|---|---|----|------|---|-----|----|---|-------------|
| Incremental hollow shaft encoder | | | | | | | | | | |
| with isolated bearings | | | | | | | | | | |
| Series | | | | | | | | | | |
| Connections | | | | | | | | | | |
| AK: Terminal box | | | | | | | | | | |
| AKK: Double pulse output | | | | | | | | | | |
| AL: Terminal box with connector for ST-compatible fiber optic plug | | | | | | | | | | |
| I: 10-pole flange connector ITT Cannon (not combinable with Option S) (Pin compatible with POG 10 DN 1024 I) | | | | | | | | | | |
| Pulses per rotation | | | | | | | | | | |
| 600, 1024, 2048, others on request | | | | | | | | | | |
| Basic version | | | | | | | | | | |
| Basic channel 0° (A) | | | | | | | | | | |
| Pulse channel 90° (B) | | | | | | | | | | |
| each with inverted signals (not for LWL see chapter. 4.2) | | | | | | | | | | |
| NG: Reference pulse with inverted signal | | | | | | | | | | |
| S: Option S | | | | | | | | | | |
| Hollow shaft bore | | | | | | | | | | |
| 16K cylindrical shaft with clamping | | | | | | | | | | |
| 17C cone shaft | | | | | | | | | | |
| 0,75 R with clamping ring | | | | | | | | | | |
| 12K cylindrical shaft with clamping | | | | | | | | | | |

5 Transport, packaging and storage

5.1 Safety instructions for transport



CAUTION!

Material damage caused by improper transport!

Observe the symbols and information on the packaging:

- Do not throw - risk of breakage
- Keep dry
- Do not expose to heat above 40 °C or direct sunlight.

5.2 Incoming goods inspection

Check delivery immediately upon receipt for completeness and possible transport damage.

Inform the forwarder directly on receipt of the goods about existing transport damages (prepare pictures for evidence).

5.3 Packaging / disposal

The packaging is not taken back and must be disposed of in accordance with the respective statutory regulations and local guidelines.

5.4 Storage of packages (devices)



Keep dry

Keep packages dry and free from dust; protect from moisture.



Protect against heat

Protect packages from heat above 40 °C and direct sunlight.

If you intend to store the device for a longer period of time (> 6 months) we recommend you use protective packaging (with desiccant).



NOTES!

Turn the shaft of the device every 6 month to prevent the bearing grease solidifying!

6 Installation and commissioning

6.1 Safety instructions



WARNING!

Observe the safety instructions contained in **Chapter 2** when dismantling the device!

Personnel

Installation and commissioning must be carried out by skilled technical staff only.

6.2 Technical information



NOTES!

Do not use a hammer or similar tool when installing the device due to the risk of damage occurring to the bearings or coupling!

Ambient temperature

The max. permissible ambient temperature depends on the speed and degree of protection of the device, the signal frequency, the length of the signal cable and the place of installation (please refer to Chapter 3.2).

Degree of protection

To fulfill degree of protection requirements the diameter of the connection cable must correspond to that of the cable gland (please refer to Chapter 12 Dimension drawings)!

Deep groove ball bearings

FGJ 2 incremental hollow shaft encoders are fitted with maintenance-free, greased "for-life" deep groove bearings. Bearings must be changed by the manufacturer only. Opening the encoder renders the guarantee null and void.

Screw retention

We recommend using Loctite® 243 threadlocker (medium strength) on all fastening screws to prevent loosening.

6.3 Required tools

- Spanners: 12 mm, 10 mm, 22 mm (e.g. DIN 894)
- Allen keys: 2 mm, 3 mm, 5 mm, 6 mm
- Flat-blade screwdrivers:
- Assembly grease
- Loctite® 243 (medium strength threadlocker)

6.4 Mounting preparations

1. Ensure all accessories are available (please refer to Chapter 12 Dimension drawings).



NOTES!

Fastening screws and earth cable are not included in the range of supply.

2. Preparing the place of attachment: Clean the (motor) shaft, centering, bolting surfaces and fastening threads; check for damage. Repair any damage!

6.5 Mounting hollow shaft type

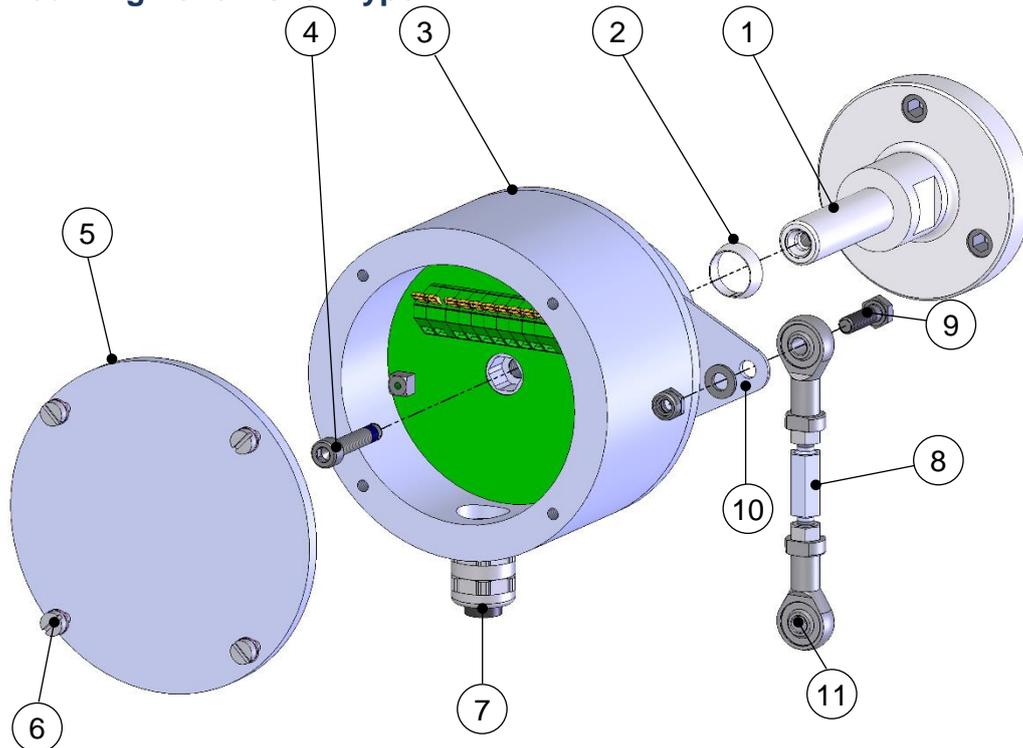


Fig. 1

1. Mount adapter shaft (1) and align using dial gauge.

NOTES!

The maximum radial run-out of the adapter shaft/motor shaft should not exceed 0,2 mm. We recommend a radial deviation of 0,03 mm.

If necessary, use the ball thrust adjustment screw to align the adapter shaft. Secure ball thrust screws with Loctite® 243. Remove unused ball thrust screws or secure with Loctite® 243. Max. tightening torque for M12 approx. 25 Nm, for M16 approx. 35 Nm.

Use parallel keys to DIN 6885.

Please also observe the supplement data sheet *Mounting accuracy for hollow shaft encoders*.

You should also observe the Installation instructions supplied with the adapter shaft when installing!



2. Lightly grease the adapter shaft, open the device.
3. Slide the circular spring device (2) onto the adapter shaft until it stops.
4. Mount the hollow shaft device (3) to the adapter shaft.

The hollow shaft encoder must slide smoothly on to the adapter shaft. In no delay with increased force, otherwise the bearing may be damaged. Where appropriate adapter shaft with emery cloth rework. The hollow shaft encoder does not strike hard against the shaft shoulder.

5. Secure the hollow shaft device with the aid of the hexagon socket head cap screw (4). (Fig.1) maximum tightening 6 Nm.



NOTES!

The cap screws have a coating with micro-encapsulated adhesive for securing screws. If screws are used without micro-adhesive coating the screws are with Loctite® 243 to be secured.

6. Close the hollow shaft device with cover (5) and 4 screws (6).
7. Fastening the torque bracket:

Bolt the link rod (8) with screw (9), washer and nut with torque bracket (10).

The ideal angle of torque bracket (10) to the link rod (8) is 90°.

Secure the link heads (11) of the link rod to a fixed point (for example on the motor housing).



NOTES!

Once fitted the link rod must rotate easily around the link rod heads! Failure to observe this point may result in damage to the bearings!



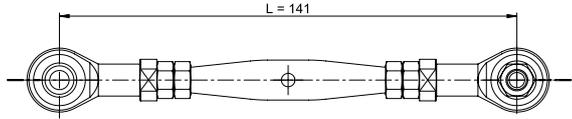
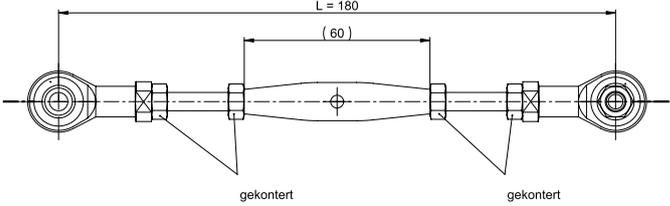
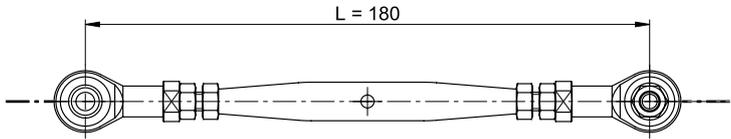
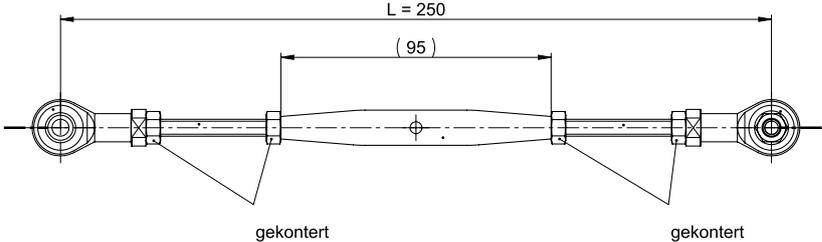
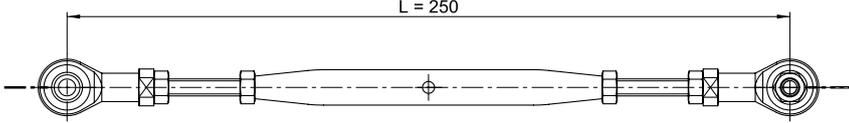
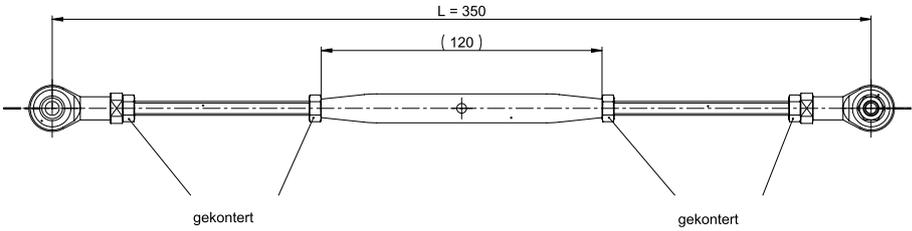
NOTES!

The link heads are maintenance free. However, ensure they remain free from soiling and paint!

6.6 Using the adjustable torque bracket (V2A)

The torque bracket is supplied completely screwed together. To adjust the length of the torque bracket, release the interlocked nuts. Turn the rigging screw to the left or to the right to adjust the torque bracket to the required length. Then tighten the hex nuts to lock the adjusted length.

| Number | ID Number | Minimum length (mm) | Maximum length (mm) |
|--------|-----------|---------------------|---------------------|
| 1 | 21402 | 141 | 180 |
| 2 | 21403 | 180 | 250 |
| 3 | 21404 | 250 | 350 |

| | |
|--|--|
|  | <p>Number 1 min. length in mm</p> |
|  | <p>Number 1 max. length in mm</p> |
|  | <p>Number 2 min. length in mm</p> |
|  | <p>Number 2 max. length in mm</p> |
|  | <p>Number 3 min. length in mm</p> |
|  | <p>Number 3 max. length in mm</p> |

6.7 Shortenable torque bracket (V2A optional)

The torque arms in the table below can be shortened by the customer.
See dimension drawing HM 13 M 106952a Chapter 12.

| Type | ID Number | Min. length (mm) | Max. length (mm) |
|------|-----------|------------------|------------------|
| D | 21975 | 71 | 390 |
| E | 22057 | 71 | 430 |

6.8 Installation

6.8.1 General rules

NOTES!

In environments with high drive power, external systems can generate high electromagnetic emissions. Adverse effects on FGJ 2 operation can be avoided by observing the following guidelines:

- Uninterrupted, low-resistance machine grounding must be ensured across all parts of a plant. Ensure that the connections have good electrical contact. Poor conductivity can be caused, for example, by paint, lubricants, corrosion or similar. In practice, large cable cross-sections are required for low-resistance machine grounding.
- Generous mounting distances must be maintained from actuators with a high energy density, such as contactors, inverters, motors, solenoid valves and brakes.
- Shielding of cables must be carried out professionally, for example between the inverter and motor. Please observe the manufacturer's specifications.
- Inductances of relays, contactors, solenoid valves or brakes should be wired with suppressors. To prevent conducted interference coupling, this is necessary for relays or contactors that are connected directly to the inputs or outputs (IO). To prevent interference coupling via the air path, this also applies to all inductances in the near field of the installation. Suppressors must be connected directly to the coil: RC elements or varistors for operation with alternating current (AC) and freewheeling diodes or varistors for operation with direct current (DC), whereby freewheeling diodes are preferable.
- The FGJ 2 is operated with low voltage of up to 30 V. To avoid interference coupling via the air path, it is important to plan cable routes with sufficient distance to power lines in accordance with the following diagram. This generally applicable diagram is to be used for all connections **inside** and **outside** control cabinets.

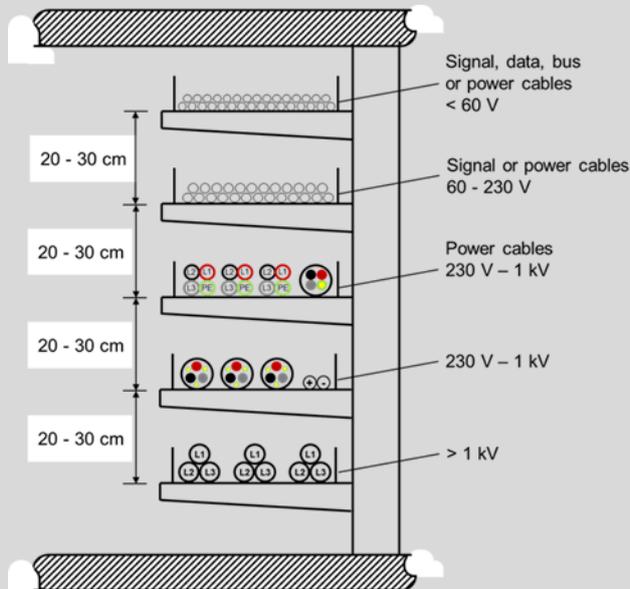
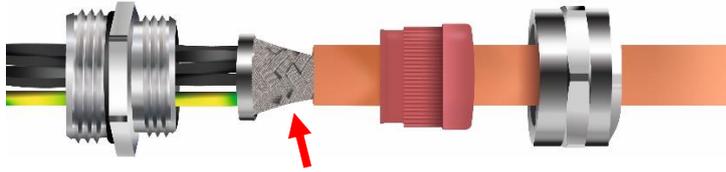


Figure : Scheme for planning cable routes

6.8.2 Connecting

| | |
|---|---|
|  | <ul style="list-style-type: none"> • Sufficient dimensioning of the power supply. • The conductor cross-section of the power supply cable must be designed so that the maximum voltage drop is less than 3 V. A wire cross-section of 0.75 mm² is recommended. Permissible cable diameter: 6,5...9,5 mm. (Cable diameter for UL-listed devices 8...9,5 mm). • A DC distribution network can comprise considerable cable lengths, which may be subject to interference. It is recommended that the FGJ 2 is not operated on a heavily disturbed DC distribution network. If necessary, a separate power supply should be provided. To minimize interference, the DC distribution should be connected to the power supply unit in a star configuration and with symmetrical routing of the forward and return conductors (as a “twisted pair” or as a cable). • A shielded supply cable must be used for the electrical connection. The cable shield must be connected to the machine grounding on both sides. Shield connection terminals must be used to connect the cable shielding to a large surface area in the switch cabinet. The same applies to the shielding of signal cables. • A cable for connecting to ground potential must be connected to the ground terminal of the FGJ 2, if not already pre-assembled (max. tightening torque 2.0 Nm). • A flat grounding strap consisting of fine stranded wire with a minimum cross-section of 6 mm² must be used for grounding. • The grounding strap must be permanently and permanently connected to a low-impedance, nearby grounding point on the system side. The grounding point must be bare metal, free of paint, non-conductive surface finishes, grease, oil and corrosion. The length of the grounding strap should not exceed 2 m. |
|---|---|

6.8.3 Shield contacting for EMC cable gland with cone



Example –Figure: Cable gland with cone

The shield is placed on the cone. The insulation must be removed at this point. The shielding must remain intact in this area and must not be damaged.

6.8.4 Connecting the fiber optic cable

The fiber optic cable is inserted into the terminal box of the FGJ 2 via the second cable gland and is connected to a ST plug at the fiber optic output. Several sealing inserts for different cable diameters are included with the basic unit for the FO cable gland. The outer sheath of the fiber optic cable must be firmly seated in the sealing insert of the cable gland. In the terminal box, the fiber optic cable without an outer sheath must be laid in a loop without kinks.



Figure: Fiber optic cable and supply cable in the terminal box of the FGJ 2

For fixed cable installations, either a non-slotted or a slotted sealing insert in the sizes 2 x 3 mm, 1 x 5...8 mm, 1 x 7...10.5 mm can be used in the cable gland of the fiber optic cable. The non-slotted sealing insert requires a tool to fit the ST plug due to the narrow internal diameter. Slotted sealing inserts enable device installation with pre-assembled fiber optic cables.



ATTENTION!

UL-/CSA-conformity is only given for the non-slotted sealing insert (pre-assembled). When using a slotted sealing insert (enclosed), the UL-/CSA test mark must therefore be covered with the enclosed sticker.

6.9 Electrical connection and start up



NOTES!

You must observe applicable EMC guidelines when routing cables!



NOTES for UL and CSA!

Do only use copper cables!

6.9.1 Preparing cables

1. Strip cable insulation. The cable for the signal and supply line is shielded, the cable for the option S will not be shielded.
2. Crimp wire-end ferrules.

6.9.2 Electrical connection

1. Open the terminal box cover (5, Fig.1).



CAUTION!

Do not allow moisture to enter the terminal box when the cover is open!

2. Remove the cap of the cable gland (7, Fig.1).
3. Feed the cable into the terminal box trough the cable gland.



NOTES!

The signal cable shielding has to be connected directly to the housing via the EMC cable gland.

To achieve an effective shielding the cable shield must also be connected in the electrical cabinet.

4. Tighten the cable gland using a spanner.



NOTES!

Prior to delivery cable glands and blanking plugs are tightened finger tight only. To ensure that the terminal box is reliably sealed tighten all cable glands and blanking plugs before starting up for the first time.

5. Use a spanner to tighten the cable gland until the cable is securely clamped and properly sealed.



NOTES!

Prevent lateral pulling forces acting on the cable so as not to impair the degree of protection of the cable gland.

6. Connect the supply voltage, the signal cable and possibly option S (please refer to the connection diagrams, Chapter 13).



CAUTION!

Do not apply supply voltage to the signal outputs, as this will destroy the device!

7. Close the terminal box cover.



NOTES!

Before closing the terminal box cover check and if necessary clean both seal surfaces and the gasket.



CAUTION!

Ensure when closing the terminal box cover that no cable becomes jammed.

For encoders with option S only:

1. Remove the blind plug from inside of the housing
2. Remove the cable gland
3. Close the opening with the blind plug

7 Dismantling

7.1 Safety instruction

Personnel

Dismantling must be carried out by skilled technical staff only.



WARNING!

Observe the safety instructions contained in **Chapter 2** when dismantling the device!



NOTES!

Do not use a hammer or similar tool when dismantling the device due to the risk of damage occurring to the bearings or coupling!

7.2 Dismantling the encoder

Disconnect all electrical cable prior to beginning any work.

To dismantling the encoder follow the instructions given in Chapter 6.5 in the reverse order.

For dismounting first a threaded pin M6x10 ISO 7436 has to be screwed into the adapter shaft. With a screw M8, the encoder must be pressed. Optionally, the adapter shaft must be secured against turning

8 Faults

8.1 Faults table

| Faults | Possible cause | Remedy |
|---|---|--|
| Switch does not close (only by option S) | No supply voltage <u>Control</u> : LED in the terminal box does not shine | Check connection cable and supply voltage |
| | <u>Error LED does not shine</u> : Rotation speed above the switching speed | Adjust the suitable rotation speed |
| | <u>Error LED is shining</u> : Evaluation of rotation speed is faulty. | Disconnect power supply and switch on again |
| Moisture in the terminal box | Soiled terminal box gasket or seal surfaces | Clean terminal box gasket and seal surfaces |
| | Damaged terminal box gasket | Replace terminal box gasket |
| | Cable gland/blanking plug not tightened | Tighten cable gland/blanking plug |
| | Unsuitable cable for cable gland | Use suitable cable and cable glands |
| No output signals | Supply voltage not connected | Connect supply voltage |
| | Connection cable reversed | Wire correctly |
| Output signals subject to interference | Unsuitable cable | Use data cable with conductors arranged as twisted pairs and common shield |
| | Cable shield not connected | Connect cable shield at both ends |
| | Cable routing not EMC compliant | Observe applicable EMC guidelines when routing cables |
| Signal interruptions | Signal end stage overloaded | Check pin assignment; observe connection diagram |
| | | Do not assign unused outputs |
| | Outputs short-circuited | Do not connect outputs with supply voltage or GND |

Contact Hubner-Service (page 2) if none of the remedies listed above provides a solution!

9 Inspections

9.1 Safety instructions



WARNING!

Skilled technical staff only are permitted to inspect the device and its installation. Observe the safety instructions contained in **Chapter 2** when inspecting or working on the device!

9.2 Maintenance information

The device is maintenance-free. However, to guarantee optimum fault-free operations we recommend that you carry out the following inspections.

9.3 Inspection schedule

| Interval | Inspections |
|--|--|
| Yearly | Inspect the coupling for damage and ensure it is free of play |
| | Ensure the fastening screws are properly tightened |
| | Ensure cable connections and connection terminals are securely seated |
| Following approx 16 000 – 20 000 hours of operation / higher levels of continuous load | Check deep groove ball bearings are running smoothly and listen for running noises |
| For FG(H)2 with option S, no extra inspection is required. | |

10 Disposal

10.1 Disposal procedure

The manufacturer is not obliged to take back the device.

The device is classed as electronic equipment and subject to the WEEE Directive; observe local, country-specific laws when disposing of the device.

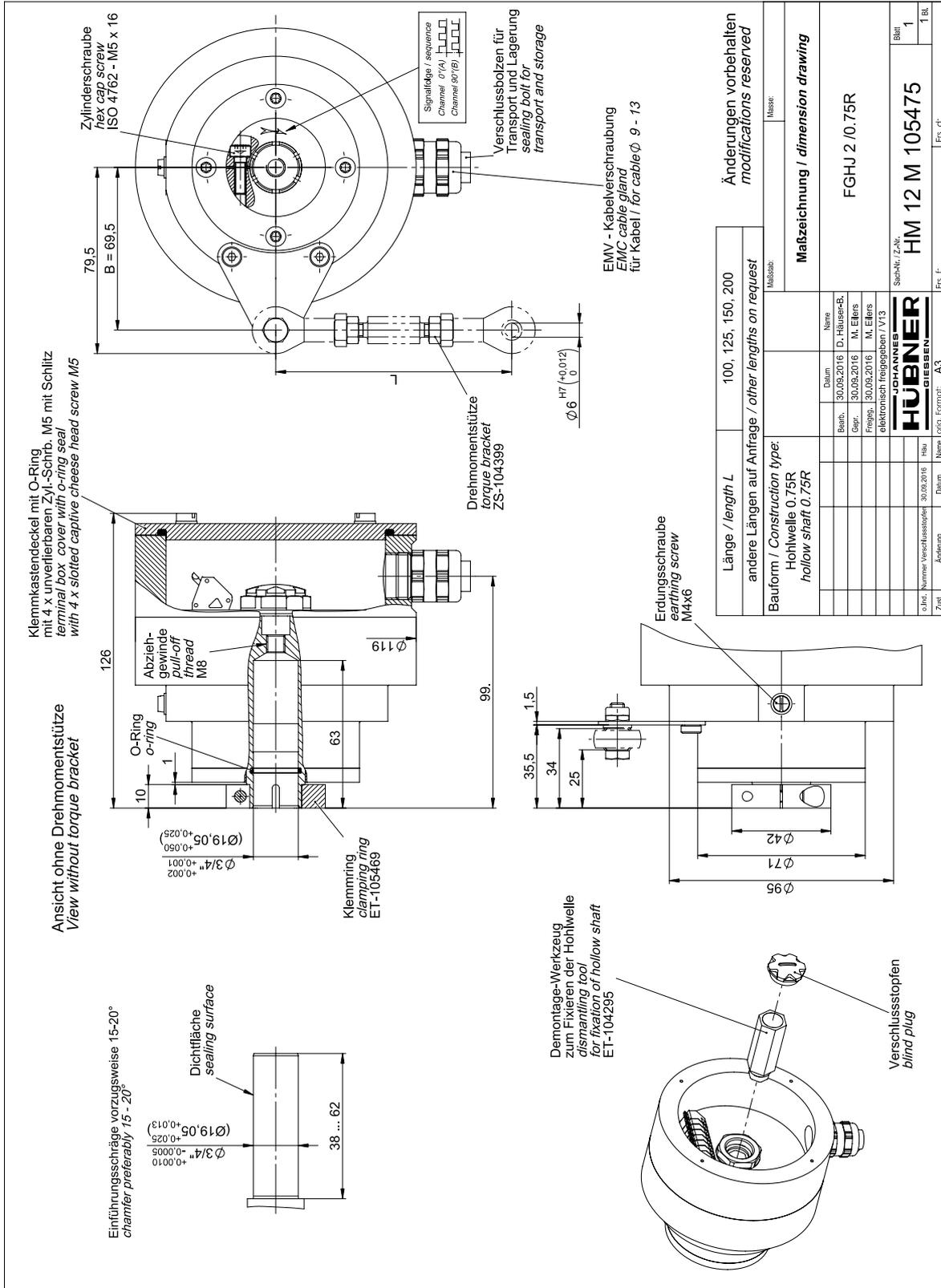
For information on environmentally sound disposal please contact your local authority or a specialist disposal company.

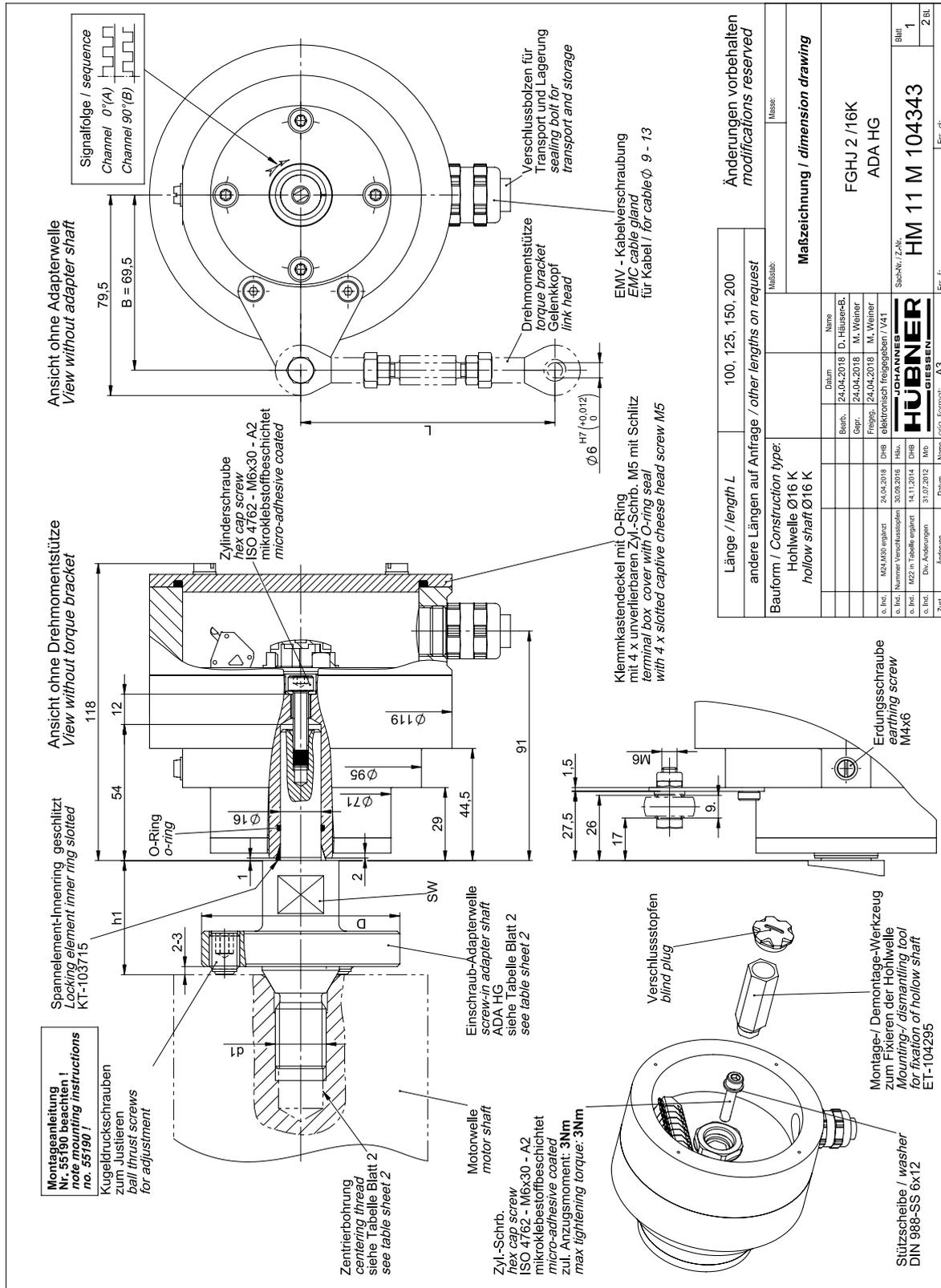
11 Replacement parts

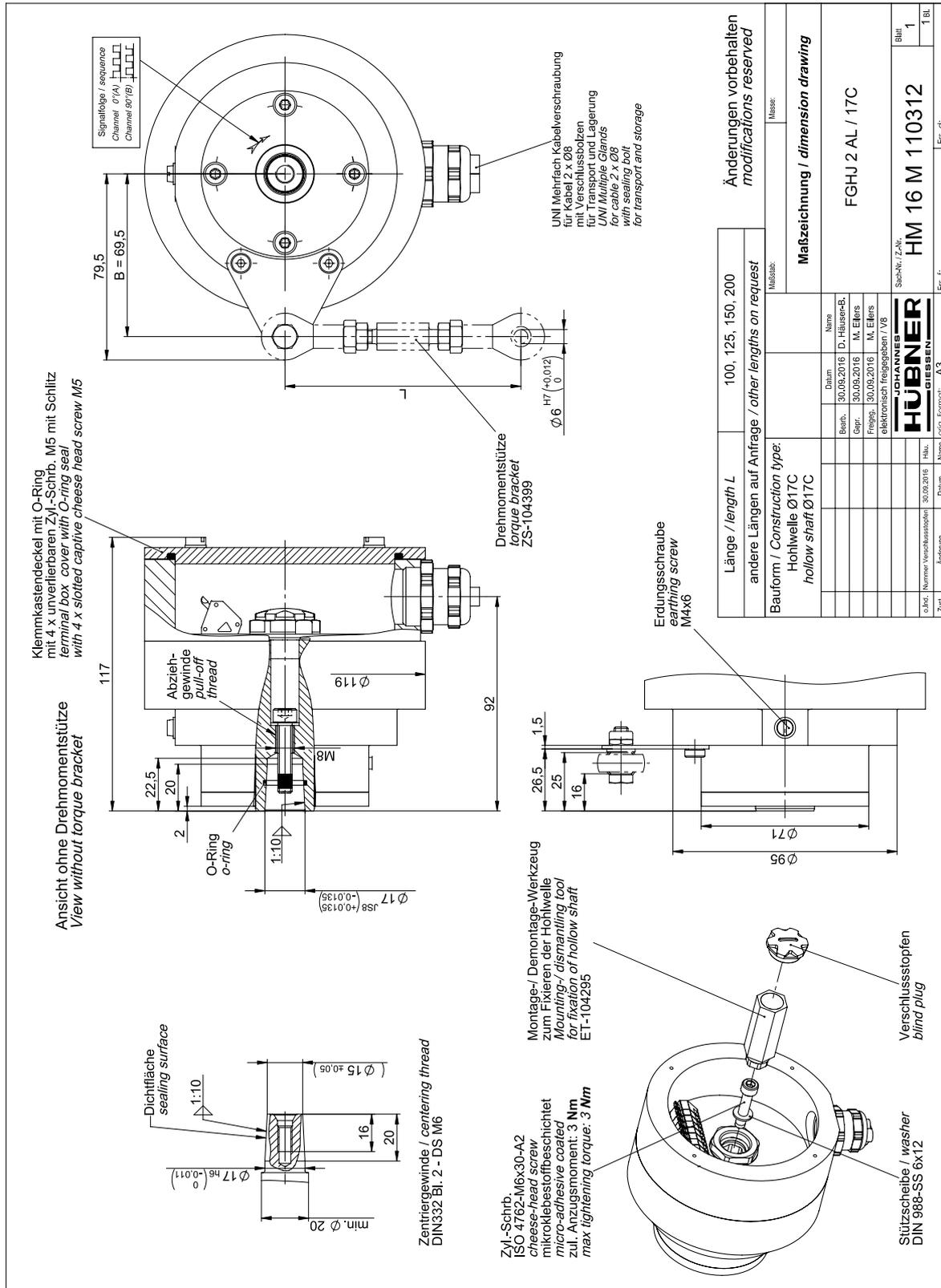
The in the following listed spare parts can be covered when required about the service address on the page 2.

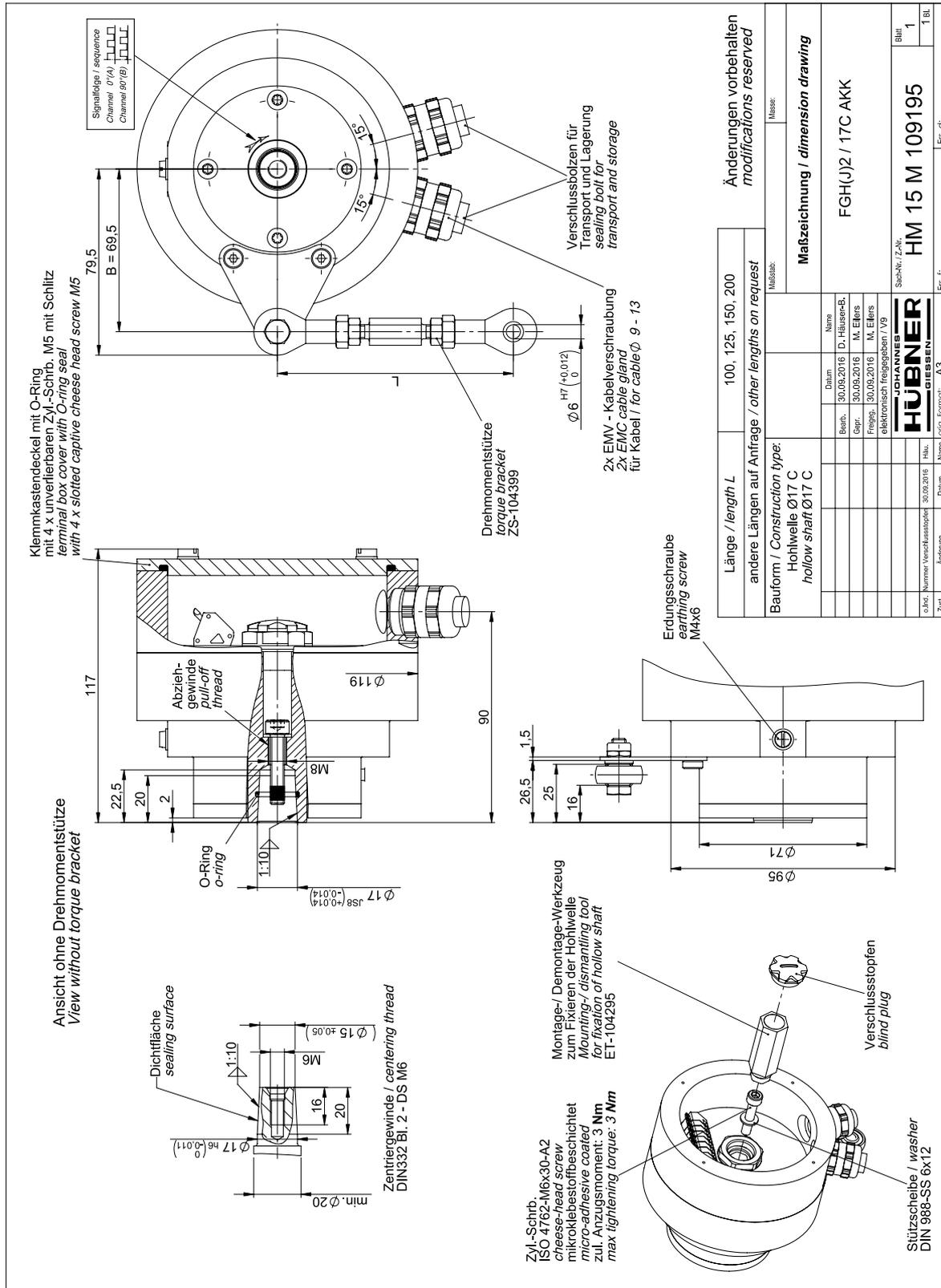
| Spare part | Remark |
|-------------------------------|------------------------------|
| EMC cable gland | M20 x 1,5, cable Ø 9...13 mm |
| Terminal box cover | Incl. o-ring and screws |
| Angle plug - 10-pole complete | |

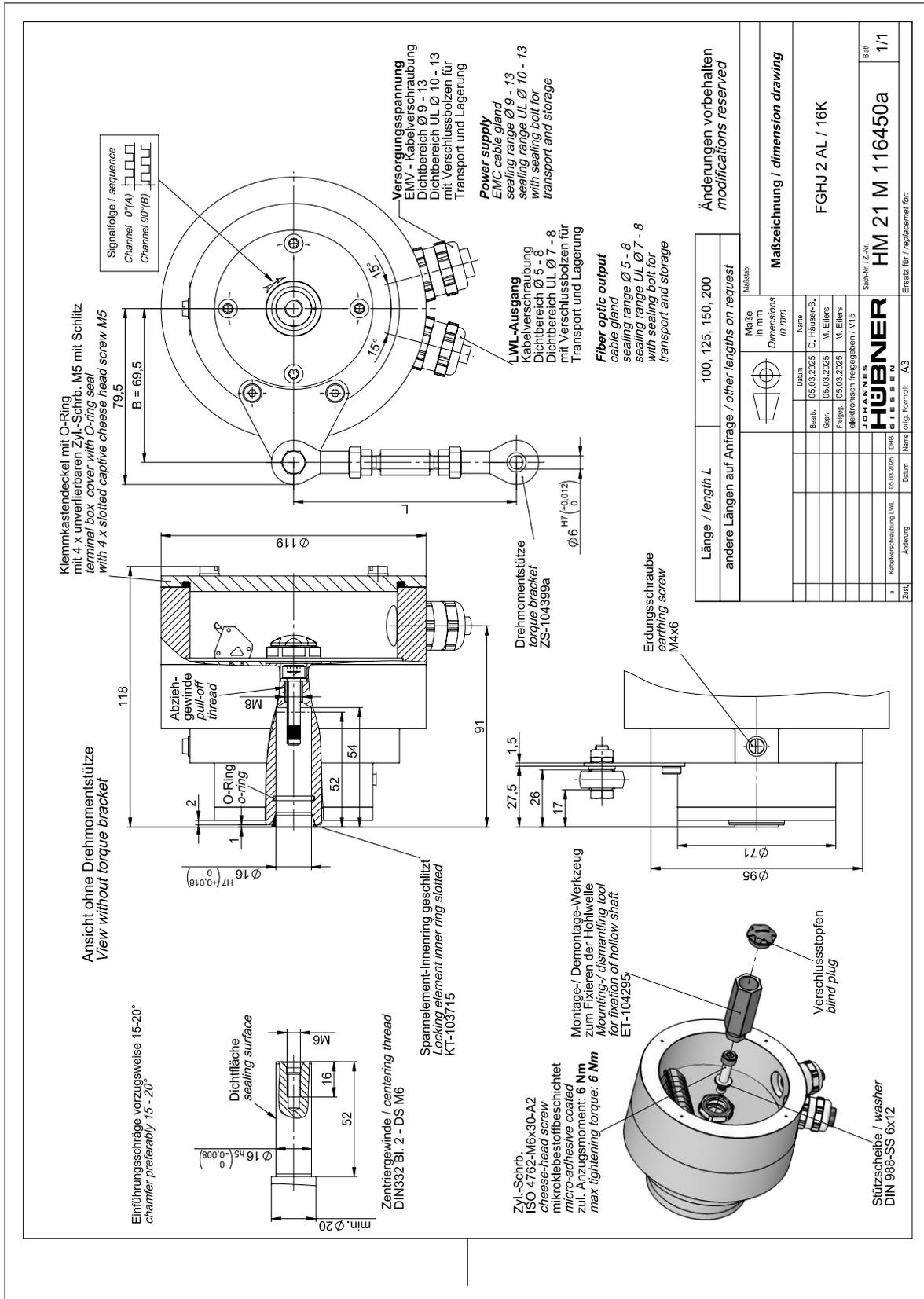
12 Dimension drawings











13 Connection diagrams

13.1 Terminal box

| | |
|--|--|
| | <p>NOTES! The connection diagrams are displayed in each terminal box cover!</p> |
|--|--|

PN166-400d

| Connection diagram | | | |
|--------------------|-----|--|-----------------------------|
| 1 | 0V | | GND |
| 2 | +U | | Power supply |
| 3 | 0° | | Incr. output 0° |
| 4 | 0° | | Incr. output 0° inverse |
| 5 | 90° | | Incr. output 90° |
| 6 | 90° | | Incr. output 90° inverse |
| 7 | N | | Reference pulse |
| 8 | N | | Reference pulse inverse |
| 12 | | | Overspeed switch (Optional) |
| 13 | | | |

Shielding: Connection between cable shield and housing via EMC cable gland

PN166-420b

| Connection diagram | | |
|--------------------|-----|-----------------------------|
| 1 | +U | Power supply |
| 2 | 0V | GND |
| 3 | LWL | Fibre optic connection |
| 4 | | Overspeed switch (Optional) |
| 5 | | |

Connection technology AK

Connection technology AL

PN166-430c

| Connection diagram | | | |
|--------------------|----|-----|--------------------------|
| 1 | 11 | 0V | GND |
| 2 | 12 | +U | Power supply |
| 3 | 13 | 0° | Incr. output 0° |
| 4 | 14 | 0° | Incr. output 0° inverse |
| 5 | 15 | 90° | Incr. output 90° |
| 6 | 16 | 90° | Incr. output 90° inverse |
| 7 | 17 | N | Reference pulse |
| 8 | 18 | N | Reference pulse inverse |

Shielding: Connection between cable shield and housing via EMC cable gland

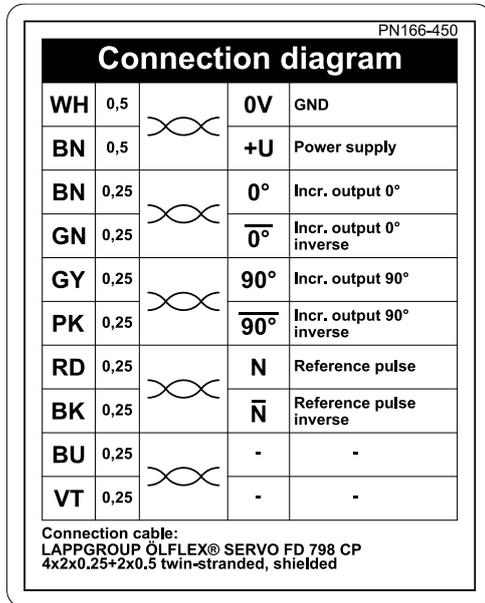
Connection technology AKK

13.2 Connection cable

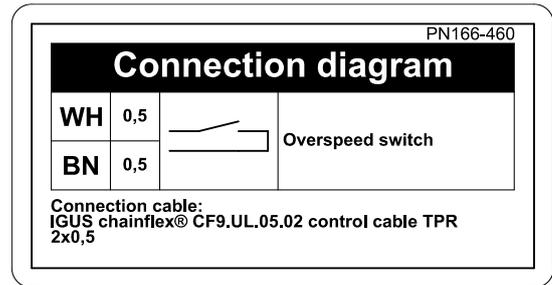


NOTES!

The connection diagrams are attached to each cable!

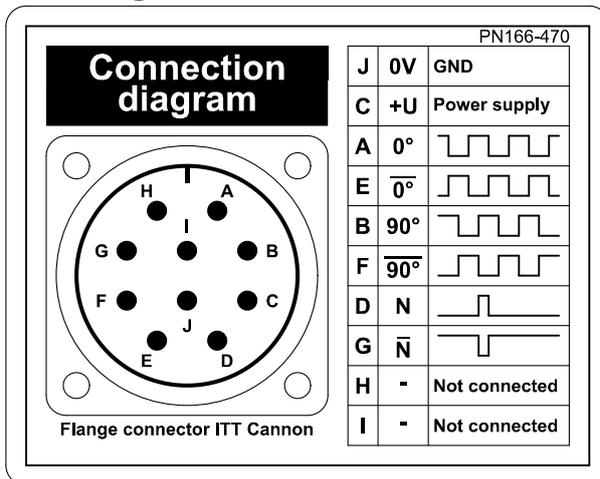


Connection cable



Connection cable (option S)

13.3 Flange connector ITT-Cannon



10-pole-flange connector ITT Cannon